Oxidation of Benzene with Hydrogen Peroxide over Iron-Bipyridine Complexes Encapsulated in Metal Cation-Exchanged Zeolite

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Direct hydroxylation of hydrocarbons is one of very difficult oxidations. We have reported that the selective hydroxylation of cyclohexene with H_2O_2 in water solvent was successfully achieved using $[Fe(bpy)_3]^{2+}$ complexes encapsulated into Y-type zeolite $([Fe(bpy)_3]^{2+}$ @Na-Y) [1, 2]. This catalyst also exhibited the catalytic activity for oxidation of benzene to phenol as a main product [3]. In this study, iron complexes encapsulated in different zeolite with counter cation $([Fe(bpy)_3]^{2+}@M-Y, M = Na^+, K^+, Cs^+, Mg^{2+},$ or Ca²⁺) were prepared and their catalytic activities for oxidation of benzene with hydrogen peroxide in H₂O solvent were investigated.

 $[Fe(bpy)_3]^{2+}$ @M-Y catalysts were prepared by using the corresponding metal nitrate, $FeSO_4$ 7H₂O, and bipyridine. The obtained compound was characterized by ICP, CHN elemental analysis, TG-DTA, XRD, UV-vis and FT-IR. As a model reaction for evaluating the catalytic activity, the partial oxidation of benzene was carried out. Each catalyst (7.9 µmol Fe atoms in catalyst), benzene (7.9 mmol), 30% H₂O₂ (7.9 mmol), and water (10 mL) were stirred at 50 °C under Ar. The product yield was determined periodically by GC analysis.

The formation of $[Fe(bpy)_3]^{2+}$ complexes into supercages of zeolite Y was confirmed by the following experimental results; (1) XRD and FT-IR results suggested that structure of zeolite Y was maintained, (2) UV-vis, FT-IR, ICP, and CHN results suggested that $[Fe(bpy)_3]^{2+}$ (Fe : bpy = 1 : 3) complexes were formed and approximately one $[Fe(bpy)_3]^{2+}$ complex per two supercages in zeolite was containing in $[Fe(bpy)_3]^{2+}$ @Y, and (3) XRD, TG-DTA, and UV-vis results suggested that $[Fe(bpy)_3]^{2+}$ complex ions were located within the supercages in Y-type zeolite frameworks [1, 2].

Figure 1 shows the catalytic activities for oxidation of benzene over $[Fe(bpy)_3]^{2+}$ @M-Y catalysts. Phenol was obtained as the major product in the case of any catalysts. Catalytic activity of [Fe(bpy)₃]²⁺@M-Y catalyst with monovalent metal cation (M^+) increased in the following order: $[Fe(bpy)_3]^{2+}$ @Na-Y < $[Fe(bpy)_3]^{2+}$ @Cs-Y. For the catalysts with divalent metal cation (M^{2+}) , the catalytic activity of $[Fe(bpy)_3]^{2+}$ @Ca-Y was higher than that of $[Fe(bpy)_3]^{2+}$ @Mg-Y. The hydrated ionic radii of monovalent and divalent metal cations increased in the following orders: $Cs^+ < K^+ < Na^+$ and $Ca^{2+} <$ Mg^{2+} , respectively. Thus, it was found that the catalytic activity of $[Fe(bpy)_3]^{2+}$ @M-Y increases with decreasing hydrated ionic radius of corresponding metal cations.



Fig.1 Oxidation of benzene with H_2O_2 over $[Fe(bpy)_3]^{2+}@M-Y$ (M = Na⁺, K⁺, Cs⁺, Mg²⁺, and Ca²⁺). Blue: phenol, red: catechol, and green: hydroquinone.

Reaction condition: catalyst (Fe = 7.9 μ mol), benzene (7.9 mmol), 30% H₂O₂ (7.9 mmol), water (10 mL), 50 °C, 24 h, and in Ar.

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