## Organocatalysts containing hydroxyl and amine groups for the cycloaddition of CO<sub>2</sub> and alkyl oxide

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Substantial CO<sub>2</sub> emissions from the massive consumption of fossil fuels have brought about global warming and climate change [1]. This can be decreased by using waste CO<sub>2</sub> as low-cost alternative raw materials in the chemical processes [2]. Of all the possible conversions of  $CO_2$  to C1 or higher-carbon chemicals using molecular catalysts, the most promising reaction in terms of market needs, catalyst performance, and reusability might be the formation of cyclic carbonates by reacting  $CO_2$  with epoxides [3]. The use of  $CO_2$  as a chemical feedstock can be realized by designing a suitable catalyst. An environmentally friendly organic catalyst that does not contain metals or halogens could be developing inexpensive, favorable for sustainable, and green processes. In essence, organocatalysts act as nucleophiles in the synthesis of cyclic carbonates by opening the epoxide ring prior to the addition of  $CO_2$  and subsequent cyclization [4]. Alkanolamines, commonly used as CO<sub>2</sub> scrubbers, were first applied to catalyze the insertion of  $CO_2$  into epoxides, generating cyclic carbonates [5]. In this work, we designed and prepared metaland halide-free multifunctional alkanolamines for the production of alkyl carbonates to achieve a more environmentally friendly and higher performance catalyst for  $CO_2$ conversion than other organocatalysts. Furthermore, the synergetic effects of amines and hydroxyl groups were also studied.

The oraganocatalysts, bis (methylpiperazinyl) triol were synthesized in a one-step, low-

temperature reaction. A reaction mechanism was proposed based on the synergetic effects between the hydroxyl and amine groups. The hydroxyl group of the bis (methylpiperazinyl) triol forms a hydrogen bond with the epoxide oxygen. Therefore, it becomes easier for the epoxide to participate in ring-opening reactions, while the lone-pair electrons on the nitrogen atom of the catalyst activate  $CO_2$  by nucleophilic attack [5].

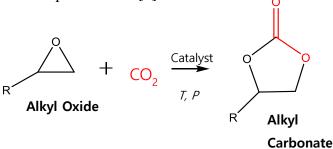


Fig. 1. Catalytic conversion of alkyl carbonate from  $CO_2$  and alkyl oxide.

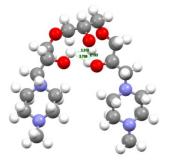


Fig. 2 Bis (methylpiperazinyl) triol multifunctional catalyst for  $CO_2$  cycloaddition reaction.

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