

# MgO-based CO<sub>2</sub> sorbent promoted by carbonate and nitrate salts for better sorption performances

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CO<sub>2</sub> is major greenhouse gas contributing a serious global warming problem. Fossil fuel-based power plants are emitting large amount of effluent gases containing CO<sub>2</sub> (conc. 10 ~ 15%) at the pre-combustion stage [1]. The most effective route for CO<sub>2</sub> control is capturing CO<sub>2</sub> from fast effluent gases by using sorbent that can capture CO<sub>2</sub> via either physical or chemical interactions depending on the sorbent properties [2]. The first commercialized sorbent is aqueous solutions containing amines, aqueous ammonia and alkali hydroxides [3]. Another promising sorbent is based on solid-materials, where solid sorbent should selectively capture CO<sub>2</sub> from effluent gases containing various gases and it can reversibly desorb CO<sub>2</sub> at elevated temperature for regeneration of sorbent without any damages during the repeating process of sorption-regeneration. In addition, cheap cost for mass production is also important requirement to be commercialized. Among various solid sorbents, MgO-based sorbents can capture CO<sub>2</sub> as the form of MgCO<sub>3</sub> at intermediate temperature range (300 ~ 450°C) and can be regenerated at above 450°C (normally at 500°C) [4]. It was reported that alkali metal nitrate salts could increase the sorption capacity of MgO. Double sodium salts could also allow MgO to possess high CO<sub>2</sub> sorption capacity with 15.4 wt% at 380°C [5].

It is widely accepted that the metal salts could make an interface with MgO, which plays a pivotal role for promoting sorption performance of MgO-based sorbents. In this presentation, MgO-based sorbents are promoted by various metal carbonate and nitrate salts, for investigation of their absorption capacity with kinetics. CO<sub>2</sub>

absorption capacity was analyzed with thermal gravimetric analyzer, and the absorption kinetics were investigated by deriving rate constant using Linear Driving Force (LDF) model [6], with the assumption that the CO<sub>2</sub> sorption process followed 1st order kinetics. Effects of metal carbonate and nitrate salt types, mole ratios of Mg/carbonate/nitrate, and type of Mg precursor on the capacity and rate for CO<sub>2</sub> sorption were investigated comprehensively. According to the change of metal types among Li, Na, K and Ca with varying the composition of MgO/carbonate/nitrate, CO<sub>2</sub> absorption capacity and rate were changed dramatically [Fig. 1]. The details of the preparation of MgO-based sorbents and their evaluation as CO<sub>2</sub> sorbent at intermediate temperature range (300 ~ 500°C) will be addressed in this presentation.

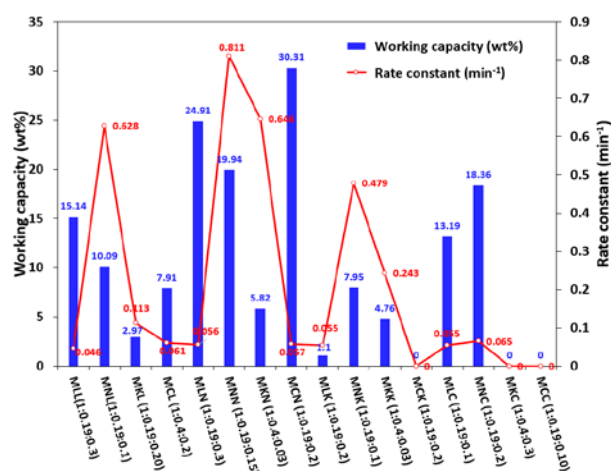


Fig. 1. CO<sub>2</sub> absorption capacity (wt%) and rate constant (min<sup>-1</sup>) of MgO-based sorbents

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